



TL&TH-5C

Assembly Instructions



MANUFACTURERS
OF INDUSTRIAL
EQUIPMENT

Corporate Offices:
8900 Sovereign Row
Dallas, TX 75247-4502
241.637.4473/800.441.0925

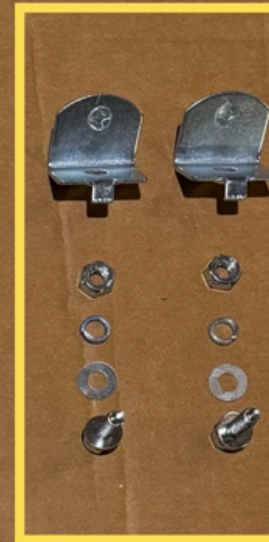
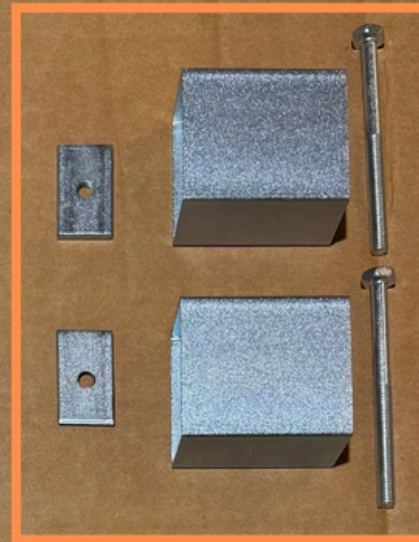
Manufacturing Facilities:
125 Kirby Road
Portland, TN 37148-8816
615.323.7233/800.822.5376



Balljoint Rod



Treadle



Extension
2 M6x12 Screws,
Washers, & Nuts

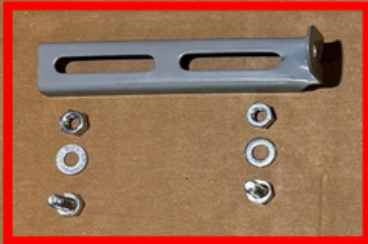
Square Tubes
2 M8x100 Screws
& Steel Plates

Lugs
2 M8x20 Screws,
Washers, Spring
Washers, & Nuts

Other Hardware
4 M8x20 Screws,
Washers, & Nuts for
Leg Height

4 M8x20 Screws,
Washers, & Nuts for
Back Brace

Flat Bars
4 M8x20 Screws,
Washers, & Nuts



1

Attach treadle lugs to bottom brace using 2 M8x20 screws, washers, & nuts.



Make sure lugs are oriented in the correct direction. Keep finger tight until install of treadle.



2

Attach square tube to bottom brace using 1 M8x100 screw & steel plate.



Attach square tube to bottom of table leg. Make sure steel plate is turned vertical.



Tilt steel plate sideways inside table leg. Tighten screw. Repeat for other leg.



3

Adjust to preferred height. Secure each leg with 2 M8x20 screws, washers & nuts.



Attach flat bar to interior of each leg using 2 M8x20 screws, washers, & nuts.



4

Attach back brace using 4 M8x20 screws, washers, & nuts.



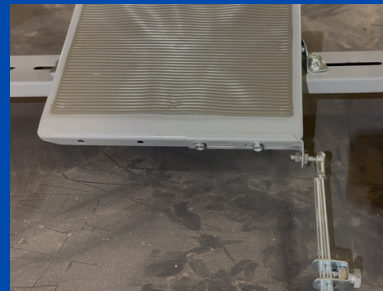
5

**Attach extension to
treadle using 2 M6x12
screws, washers, & nuts.**



6

**Slide treadle between
lugs. Push lugs flush
against treadle.
Tighten lug screws to
lock treadle in place.**



**Attach balljoint rod to
treadle extension.**